Good Moulding Shop Practice  
Pressure curves – the inside view of what is going on during moulding  
Analysis of the Moulding Cycle – explaining the various parameters using everyday analogies  
Basic Machine Set Up from a blank programme – the Clamp Unit and Injection Unit  
Basic Machine Optimisation

**Safety**  
Machine Safety Features  
Lifting Equipment  
Safety for Moulds  
Safe Operation Procedures

**Practical Exercises:**  
Mould Removal  
Mould Placement including mould safety setup, ejectors, setting clamping parameters  
Setting Injection Unit Parameters

**Troubleshooting:**   
Analysis of Basic Moulding Faults (short shot, flash, mould safety)  
Lots of practice fixing part defects, and developing a logical troubleshooting method