Good Moulding Shop Practice
Pressure curves – the inside view of what is going on during moulding
Analysis of the Moulding Cycle – explaining the various parameters using everyday analogies
Basic Machine Set Up from a blank programme – the Clamp Unit and Injection Unit
Basic Machine Optimisation

**Safety**
Machine Safety Features
Lifting Equipment
Safety for Moulds
Safe Operation Procedures

**Practical Exercises:**
Mould Removal
Mould Placement including mould safety setup, ejectors, setting clamping parameters
Setting Injection Unit Parameters

**Troubleshooting:**
Analysis of Basic Moulding Faults (short shot, flash, mould safety)
Lots of practice fixing part defects, and developing a logical troubleshooting method